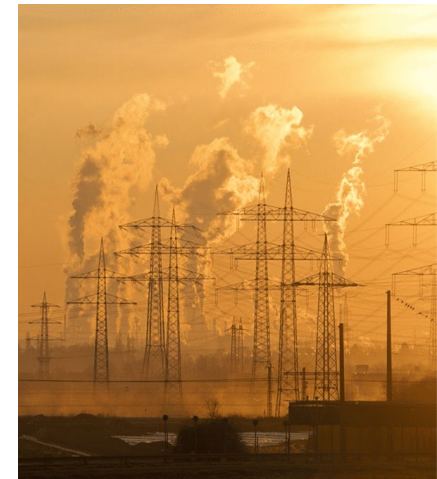


# Socio-economic assessment of CCUS for the expansion of the circular bioeconomy, the CooCE project

Padua, 28-30 November, 2024

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Centre for Environmental  
Policy  
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# OUTLINE

- The CooCE project
- Socio-economic assessment methodology
- Results
- Conclusions

# CooCE Partners



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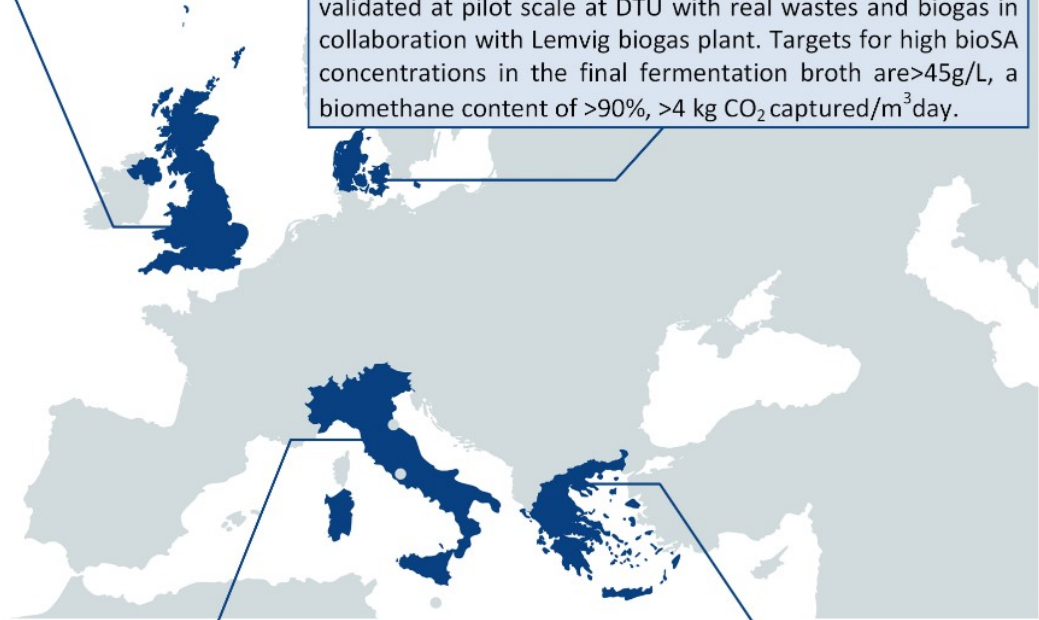


IMPERIAL



**CooCE in UK:** Assessment of CO<sub>2</sub> conversion technologies and impacts of CooCE on environment and socio-economy through a holistic sustainability analysis, stakeholder engagement.

**CooCE in Denmark:** Evaluation of CO<sub>2</sub> conversion to bioSA will be performed in Denmark using biogas as the source for CO<sub>2</sub>. Selection of high performance succinogenic bacterial will be evaluated for their performance and optimized by evolutionary adaptation. The best fit for using biogas and high strength organic wastes will be chosen. The process will be validated at pilot scale at DTU with real wastes and biogas in collaboration with Lemvig biogas plant. Targets for high bioSA concentrations in the final fermentation broth are >45g/L, a biomethane content of >90%, >4 kg CO<sub>2</sub> captured/m<sup>3</sup> day.



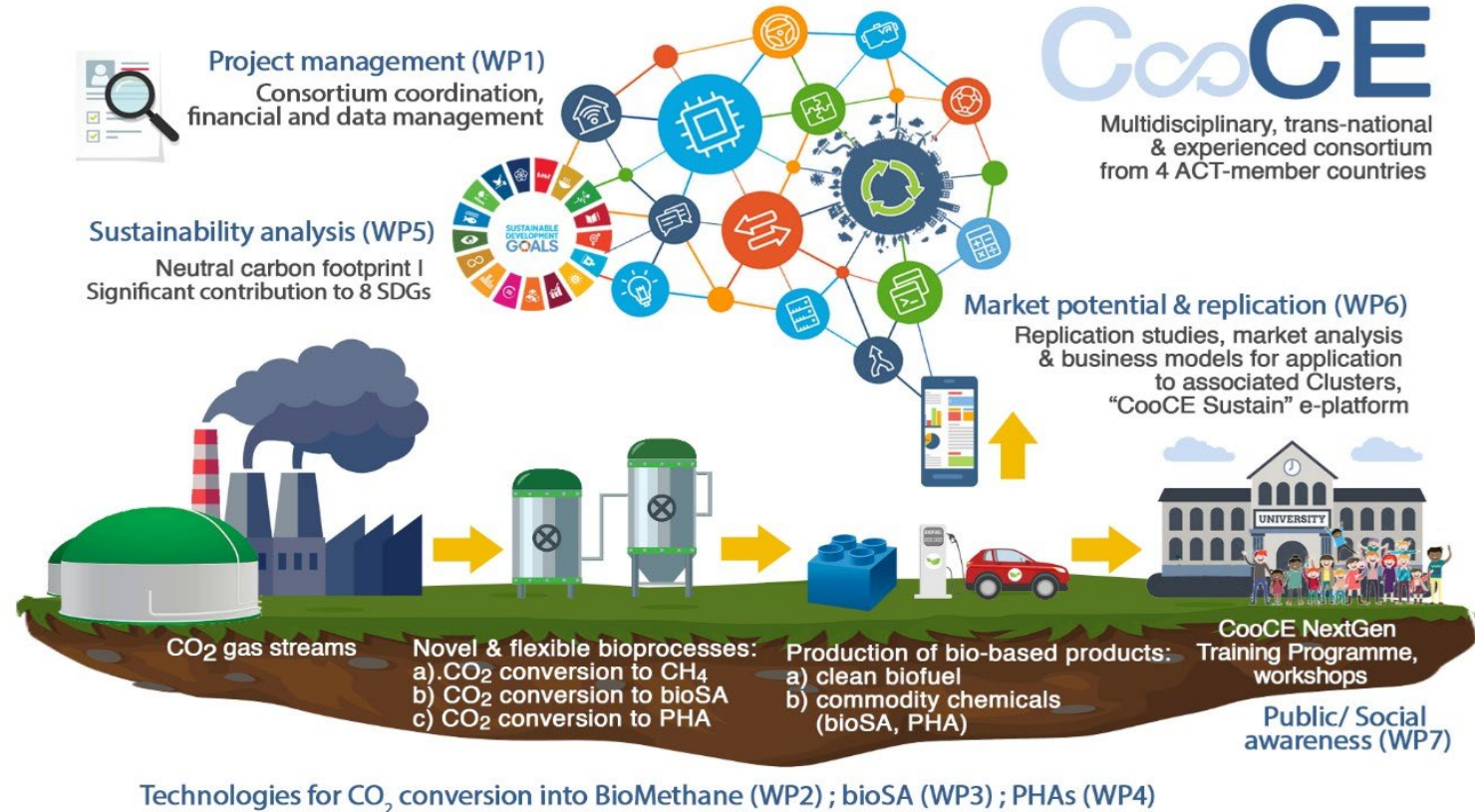
**CooCE in Italy:** Evaluation of CO<sub>2</sub> conversion into PHA will be performed in Italy using emissions from BTS biogas s.r.l. Mainstream and alternative PHA producers will be tested to choose the best fit for the specific gaseous CO<sub>2</sub>-rich streams (biogas) ensuring to use the best possible microbial strains. PHA produced will be further evaluated by ENP to pre-commercial phase by producing prototype bioplastic materials.

**CooCE in Greece:** Evaluation of CO<sub>2</sub> hydrogenation will be performed in lab and pilot scale conditions in Greece addressing the needs of the Greek Cluster of Raw Materials ([www.grawmat.gr](http://www.grawmat.gr)). The GRawMat cluster, led by EcoResources (member of the European Raw Materials Alliance), is comprised by the **top-10 Greek mining industries** (Mytilineos Group, Hellenic Gold, Stonegroup, Grecian Magnesites, North Aegean Slops, Mathios Refractories, GeoHellas, Aegean Perlites, Eco Efficiency, Ellimet.). The overall goal is to **demonstrate for the first time** an optimized bioprocess able to capture and transform >5 kg CO<sub>2</sub>/m<sup>3</sup> reactor/day.

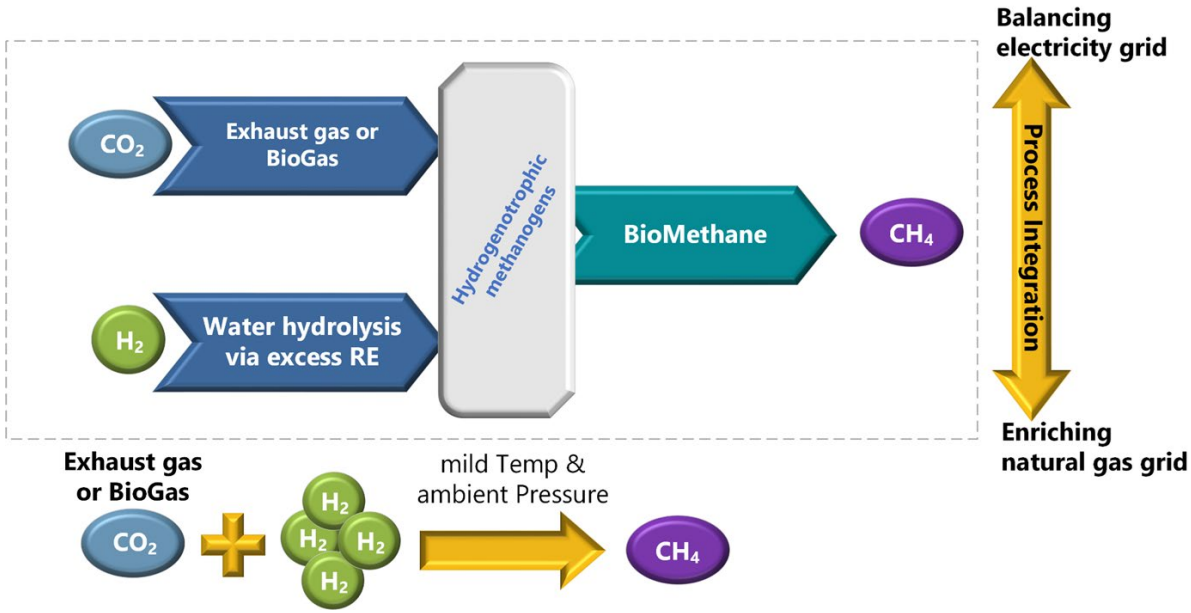
Industrial sectors currently account for 20% of global CO<sub>2</sub> emissions

CooCE targets to develop and demonstrate a novel biotechnological platform where **CO<sub>2</sub> from biogas or exhaust gasses** is converted into:

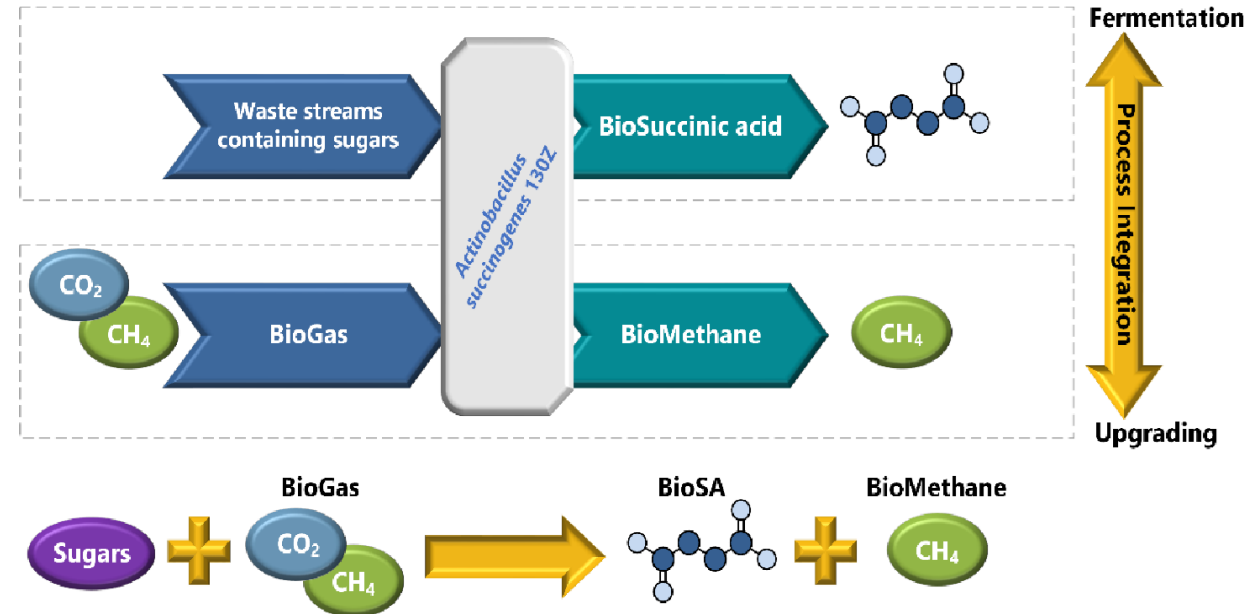
- **upgraded biofuels** for flexible on-site hybrid energy storage
- **high market value platform chemicals** forming the building blocks of various biopolymers and bioproducts.



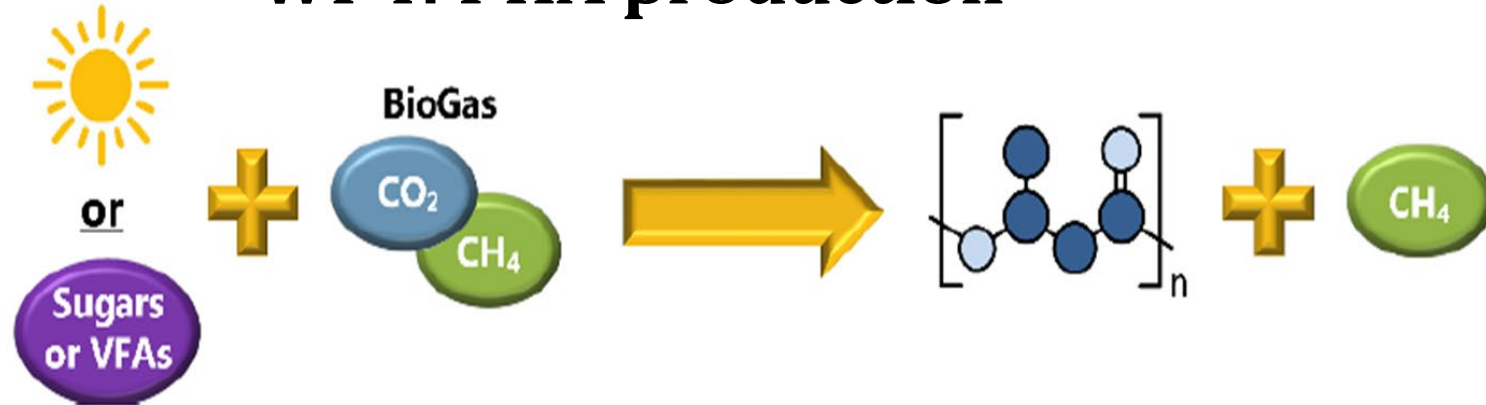
## WP2 Biomethanation



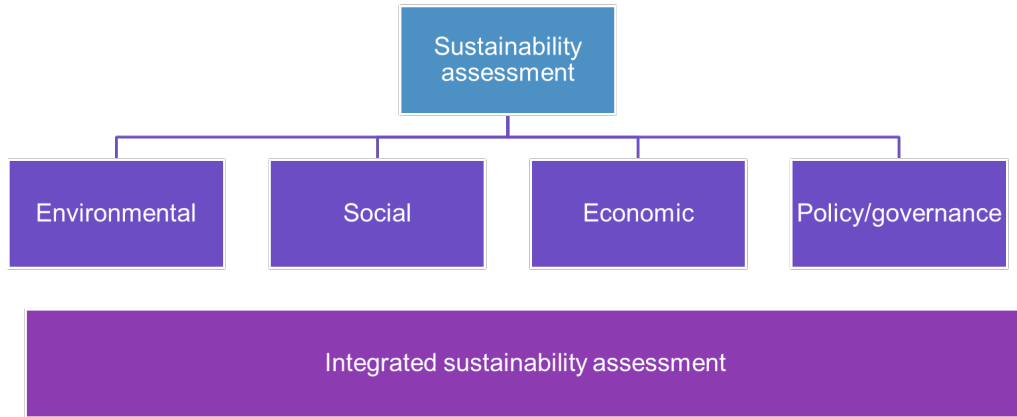
## WP 3 Succinic acid production



## WP4: PHA production



# WP5 Sustainability assessment



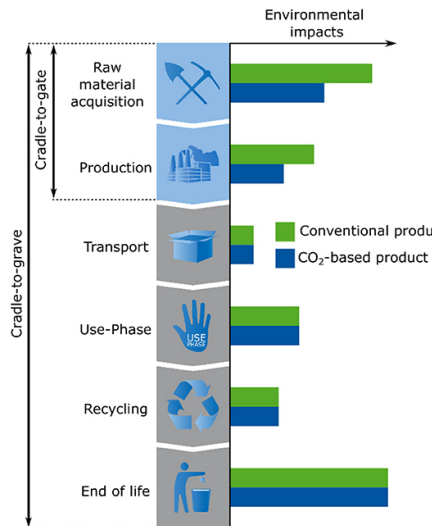
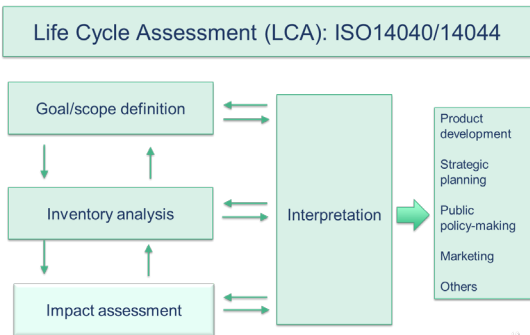
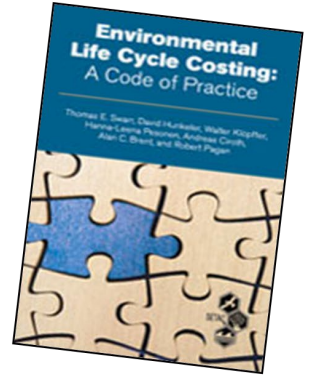
Life Cycle Assessment (LCA)



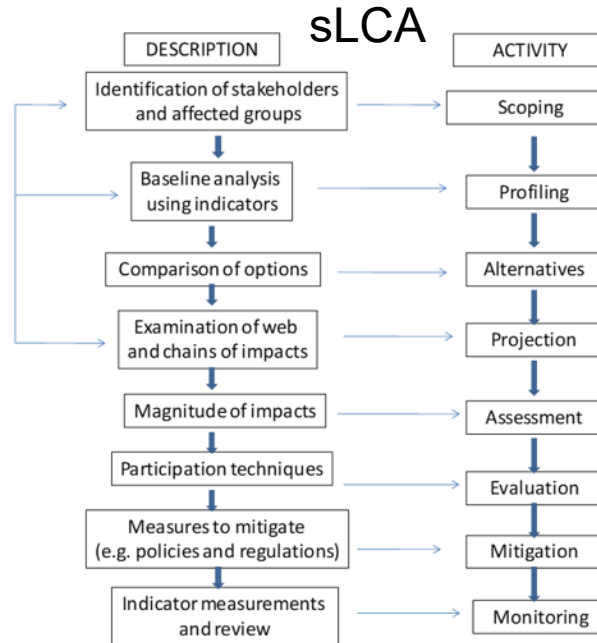
Social Life Cycle Assessment (SLCA)



Environmental Life Cycle Costing (ELCC)



sLCA



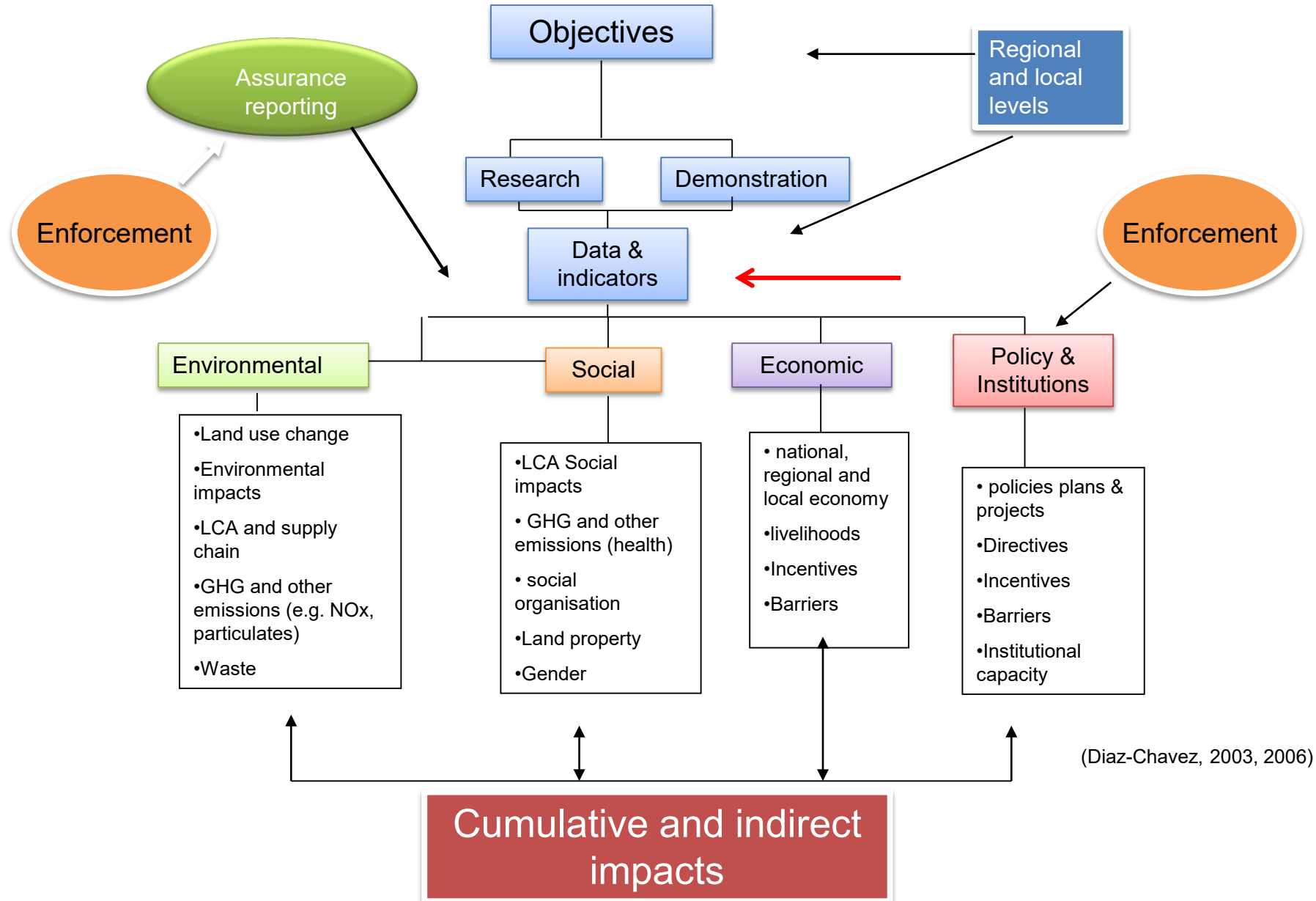
LCC

Biomethanation / bioSA / PHA	Cost Type	Process
	Initial Cost	methanation unit
		electrolysing unit
	Maintenance cost	-
	Operational costs	Materials
		labour
Lifetime		

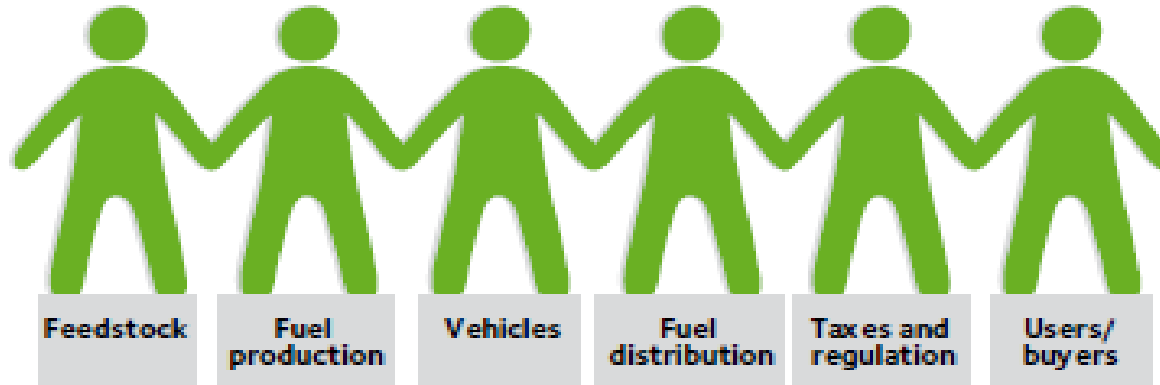
## SUSTAINABLE DEVELOPMENT GOALS



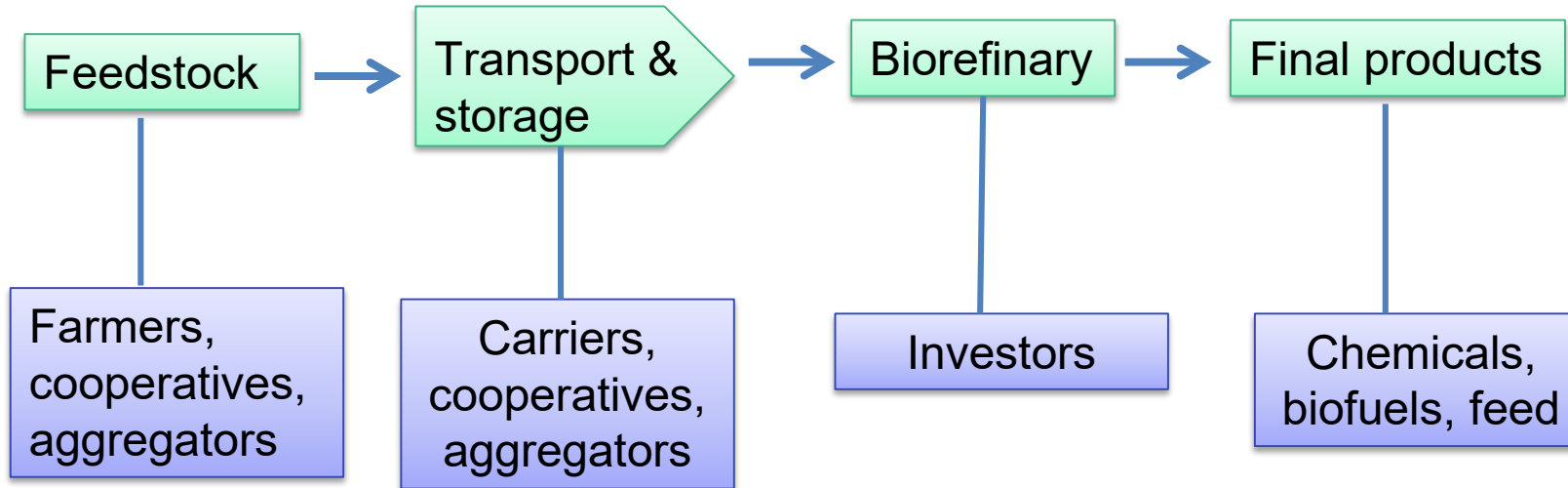
# FRAMEWORK





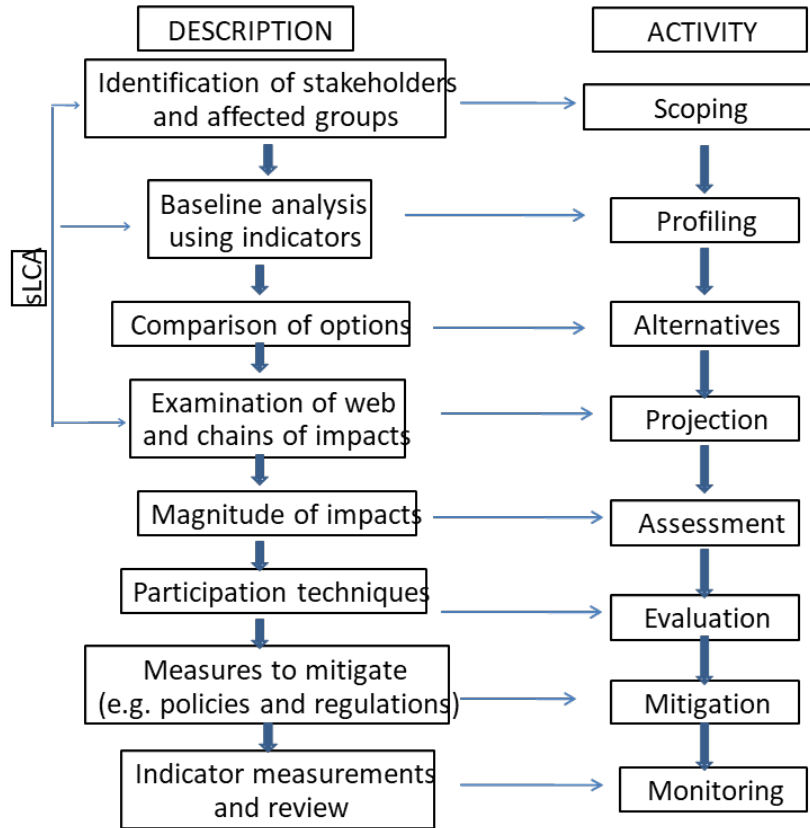


## Supply chain



# Socio-economic and policy assessment

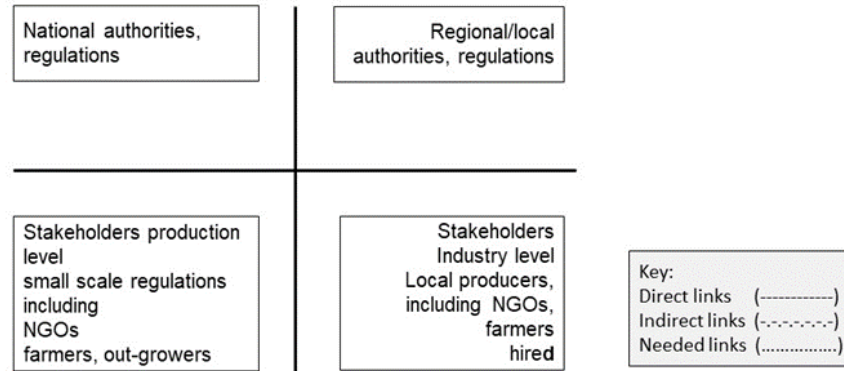
## Adapted social impact assessment to sLCA



The mapping of stakeholders uses a quadrat for sorting the stakeholders.

Stakeholders in crops and agriculture are identified first. Next are stakeholders at the production level, encompassing farmers, NGOs (and other civil organisations), and the industry sector (including also farmers with different forms of participation, such as out-growers). These are followed by stakeholders from local government, national government, NGOs (and other civil organisations) and industry. These last two quadrats may include also farmers, but at different levels of organisation.

The links between these different bodies and stakeholders are expressed depicted through lines, as direct, indirect or needed. The closer they are, the closer the relationship is or should be.

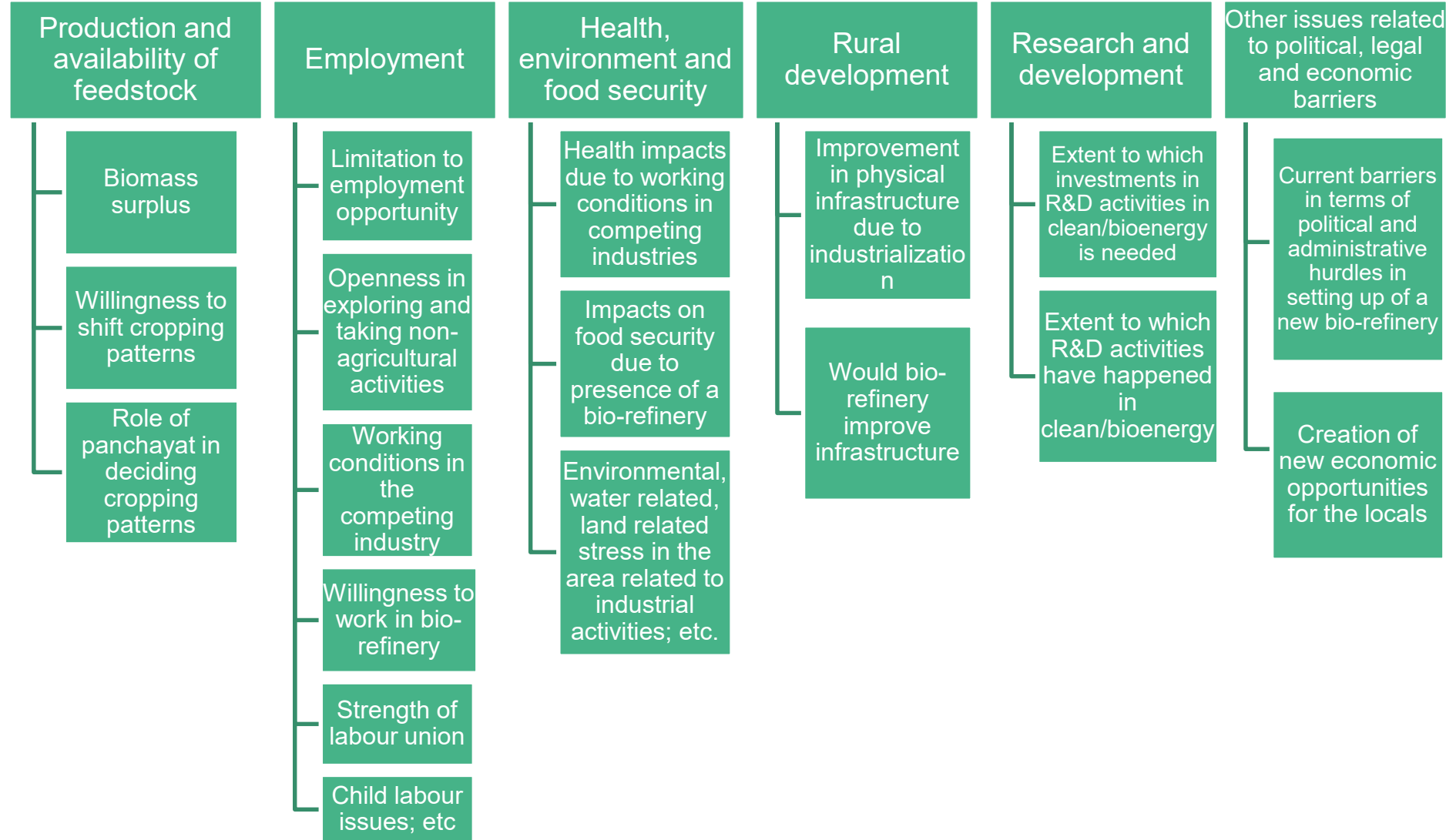


Source: Diaz-Chavez et al. (2010)

(Diaz-Chavez, 2012)

(Diaz-Chavez, 2012)

# Key variables and sustainability indicators



# Stakeholder assessment and engagement

Workshop in Bologna with stakeholders EUBCE, June 2023



Organisers  
**Imperial College**  
Dr Diaz-Chavez,  
Dr Evans and Dr  
Giarola  
Coordinator  
CooCe:  
Dr Tomas  
Morisoto



Advantages	Challenges
<b><i>CooCE Concept</i></b>	<b><i>Concept/CCUS</i></b>
Addresses policy agendas for lowering emissions	Competing uses for renewable energy
Carbon negative	Complex market for biogas producers
CO <sub>2</sub> as feedstock	Costly investment
Circularity	Energy requirements
Decentralised approach	Lack of funding mechanisms
Diversified applications	Little known yet
Favoured by net zero emissions mandates	Multitude of stakeholders
Suitable across industries/sectors	Own CO <sub>2</sub> emissions
Potentially profitable	Potential shortage of CO <sub>2</sub>
Revenue pathway for biogas producers	Public perception
<b><i>Techno-process</i></b>	Scalability
Biodegestion	Slow market expansion in EU
Bioreaction	<b><i>Techno-process</i></b>
Biomethane upgrade	Bacteria use/storage/platform purification
Gases purification	Biogas transportation
Integrated System	H <sub>2</sub> production
System easy to operate	Large-scale growth of microorganisms
<b><i>Product</i></b>	Potential CO <sub>2</sub> leakage
Biogas from CO <sub>2</sub> upgrade	Reactor configuration
Chemicals platform	<b><i>Product</i></b>
Diversified range of outputs	Quality standards for commercial use
Fuels from CO <sub>2</sub> with H <sub>2</sub>	<b><i>Policy/Regulation</i></b>
High Purity bio-CH <sub>4</sub>	Lack of consistency in EU regulations
Bioplastics (rising demand)	Lack of policies for CCUS/its bioproducts

No	Parameter	Characteristics/ Criteria	Assessment Level	Supply chain stage	Data type and source
1	Trade of feedstock	Incentives and barriers	EU/National	Feedstock	Qualitative Quantitative
2	Identification of stakeholders along the supply chain	Associations Authorities/regulators Businesses CO2 emitters Investors Researchers Etc	National Local	All	Qualitative
3	Policies and regulations	International National Regional Local	National International	All	Qualitative Quantitative
4	CO <sub>2</sub> point source	Availability of feedstock (CO <sub>2</sub> )	Local	Feedstock	Qualitative
5	Land (N/A)	<ul style="list-style-type: none"> <li>• Availability in EU</li> <li>• Ownership and rights</li> </ul>	National		
6	Community participation	Community acceptance of: <ul style="list-style-type: none"> <li>• feedstocks, processes, products</li> <li>• other involvement</li> </ul>	National Local	All	Quantitative Qualitative
7	Quality of life N/A	Improvement of quality of life (longitudinal data needed)	National Local	N/A	Quantitative
8	Rural development and Infrastructure	<ul style="list-style-type: none"> <li>• Roads</li> <li>• Sanitation</li> <li>• Water</li> </ul>	National Local	All	Qualitative
9	Job creation and wages	<ul style="list-style-type: none"> <li>• Labour conditions</li> <li>• Job creation</li> <li>• Wage regulations</li> </ul>	National Local	All	Qualitative Quantitative
10	Gender equity	Inclusion of women	National	All	Qualitative Quantitative
11	Labour conditions	ILO conventions and human rights including: <ul style="list-style-type: none"> <li>• Child labour</li> <li>• Right to organise</li> <li>• Forced labour</li> </ul>	National	All	Qualitative Quantitative
12	Health and safety	Compliance with health and safety regulations	National Local	All	Qualitative Quantitative
13	Competition with other sectors	Competition and negative impacts on other industries and sectors	National Local	All	Qualitative Quantitative

Source: Adapted from Diaz-Chavez (2014) Key: N/A= Not applicable

# Social Sustainability Assessment

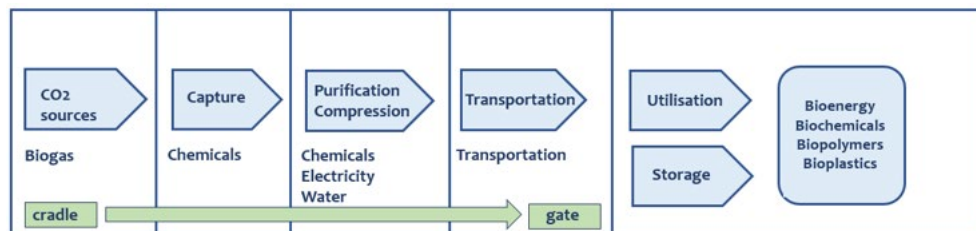
## Methodological Approach (Composite)

Aims: Identify CooCE's potential societal impacts and risks

Focus on CooCE Countries: Denmark, Italy, Greece, UK

- Social Impact Assessment (indicators)
- Social Life Cycle Assessment (indicators)
- Mapping of stakeholders
- Stakeholders' workshop and online survey
- Social Hotspot Database (indicators)
- Policy review (documents)

## CooCE Product System



## Social Hotspot Index for Gas



## Social Sustainability Assessment of CooCE: Results for selected

Parameter	Criteria	Risk	Benefit	Observations, Issues and Mitigation
Gender equity	Inclusion of women	M	H	<b>Issue:</b> men are generally more economically active than women in all CooCE countries, although gender employment and pay gaps have been narrowing <b>Mitigation:</b> ensure gender equality of opportunity or enhanced opportunity for women to access resources and services for participating in the implementation of CooCE (e.g. jobs, business ownership, supporting services, etc)
Labour conditions	Conventions on child labour, forced labour, right to organise	M	H	<b>Observation:</b> CooCE countries are signatories of most ILO conventions <b>Issues:</b> medium risk of lack of enforcement of labour laws and conventions in four sectors in all countries; high risk of excessive working time and of forced labour in Greece in all CooCE sectors; very high risk for migrant workers in Greece, Italy and the UK across all sectors <b>Mitigation:</b> monitor enforcement of legislation for labour protection to prevent excessive working time and exploitation of migrant workers
Health and safety	Compliance with health and safety regulations for each stage of the value chain	H	H	<b>Observation:</b> all CooCE countries have legislation in place for health and safety at the workplace and are long-standing signatories of the Labour Inspection Convention <b>Issues:</b> very high occupational and health risks in all four CooCE countries and sectors; medium overall risk of lack of access to health care <b>Mitigation:</b> monitor enforcement of legislation for health and safety at the workplace and at public spaces (i.e. roads) to minimise risk of occupational injuries and hazards and public health hazards
Community participation	Involvement/acceptance (feedstocks, technologies, products)	M	H	<b>Issues:</b> NIMBY syndrome; poor knowledge about CCUS and biodegradability of products; concerns about impacts on human health and the environment <b>Mitigation:</b> ensure engagement of local stakeholders in CooCE implementation; undertake awareness-raising campaigns on CCUS safety and environmental impacts (e.g. CO <sub>2</sub> leakages; use of water and chemicals; biodegradability)

Key: M= Medium; H=High

# Policy Assessment

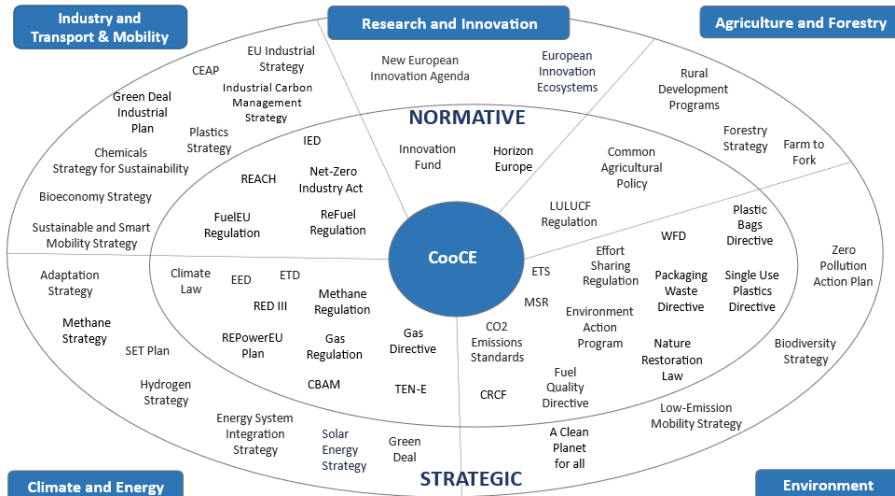
## Assessment of EU and UK Policies relevant to CooCE (general/and pathways)

Aims: identify enablers and barriers to the implementation of CooCE in

- the EU (Denmark, Italy, Greece)
- the UK

Method:

- Description and critical review of policies
- recommendations for addressing challenges



## Example of Assessment: Gas Directive (EU Directive 2024/1788)

**Assessment:** This instrument is highly relevant to CooCE’s renewable gas (biomethane) produced from upgrading CO2 from biogenic sources, as it is likely to expand and strengthen the gas market where CooCE’s biomethane is traded and consumed. The non-discriminatory access to gas infrastructure for renewable gas producers creates new opportunities for biogas producers to integrate their products into the EU gas grid, supporting the transition away from fossil fuels. Clearer rules on grid connections will simplify the process for biogas producers, making market participation easier. The introduction of a certification system for renewable gases will require biogas production to comply with the directive’s sustainability and emissions standards aimed at reducing greenhouse gases. Additionally, the EU’s investment in repurposing natural gas infrastructure to accommodate renewable gases should lower costs for biogas producers and facilitate wider distribution. The phase-out of long-term contracts for unabated fossil gas by 2049 is likely to boost demand for renewable alternatives, creating a growing market for biogas. Overall, the directive may help establish a more favorable regulatory framework, supporting market expansion, enhancing energy security, and promoting sustainability.

## Example of Challenges in Overarching EU Policy Instruments

**Challenge:** There is currently no unified or comprehensive EU regulatory framework for CCUS. Instead, CCUS is governed by various pieces of legislation, each focusing on different aspects such as emissions reduction, environmental protection, innovation, and infrastructure. Key legislations include the *ETS-I*, the *TEN-E Regulation*, the proposed *CRCF*, and the *Innovation Fund*. These directives, regulations, and funding programs cover aspects of CCUS but lack an integrated approach.

**Recommendations:** Create a comprehensive legal framework that includes specific policies for all aspects of CCUS and aligns cross-sector regulations to ensure consistency and coherence for projects such as CooCE.

## Overall recommendations for policy issues

- Design policies specific for CCUS (feedstocks, techno-processes, products, bioproducts)
- Improve existing regulatory frameworks relevant to elements of CCUS to account and recognise the contribution of captured carbon bioproducts to energy targets and the CE
- Provide funding and investment mechanisms for developing CCUS biotechnologies

## Assessment of CooCE Pathways

### for

- Pathway 1: Biomethane

### Methodological Overview

- Integrated Approach: combines results from individual assessments and SWOT analysis
- Key Tool => Multi-Criteria Evaluation: ‘traffic light’ scoring system that identifies positive, neutral, or negative impacts based on selected indicators for each pathway; it enables structured comparisons of sustainability performance across pathways
- Scope: ‘cradle-to-gate’ (lifecycle)
- Aim: identify the most sustainable pathways for implementing CooCE technologies and products

### Traffic Light Scoring System

	Very positive	Positive	Neutral	Negative	Very negative
Impact	++	+	0	-	--
Risk Level	Very low	Low	Moderate	High	Very High

Theme	Indicators	Pathway 1:	Pathway 2:	Pathway 3:	Assessment Outcome
Technological	1. CO <sub>2</sub> Storage	0	+	++	3
	2. Barriers to Commercialisation	0	0	--	1,2
	3. Electricity Source Reliance	-	-	--	1,2
	4. Hydrogen Reliance	-	0	--	2
	1. Process Scalability	++	0	--	1
	2. Regulatory Frameworks	+	-	--	1
	3. TRL Development	++	+	--	1
Environmental	4. CO <sub>2</sub> Capture Rate	++	+	+	1
	5. CO <sub>2</sub> Emissions	++	+	--	1
	6. Energy Consumption	0	0	--	1,2
	11. Waste Generation	-	--	--	1
Economic	12. Water Usage	+	+	--	1,2
	13. Energy Sourcing	0	0	--	1,2
	14. Location	-	++	+	2
	15. Market Price	-	+	--	2
	16. Potential for Circularity	+	++	+	2
	17. Product Demand	+	++	+	2
	18. Product Volume	+	-	--	1
Social	19. Revenue Potential	+	++	--	2
	20. Job Creation	+	++	0	2
	21. Health and Safety	-	--	-	1,3
	22. Gender Equity	+	++	0	2
Legal	23. Labour	+	++	0	2
	24. Policy Instruments	+	-	--	1

ISA Matrix highlights the potential of Pathways 1 and 2 as sustainable options for CooCE implementation

### Observation:

Outcomes do not necessarily imply that an impact or risk is inherently sustainable; rather it suggests that the identified pathway may be preferable to the alternatives

For example:

- Electricity Source Reliance
- Waste Generation
- Health and Safety

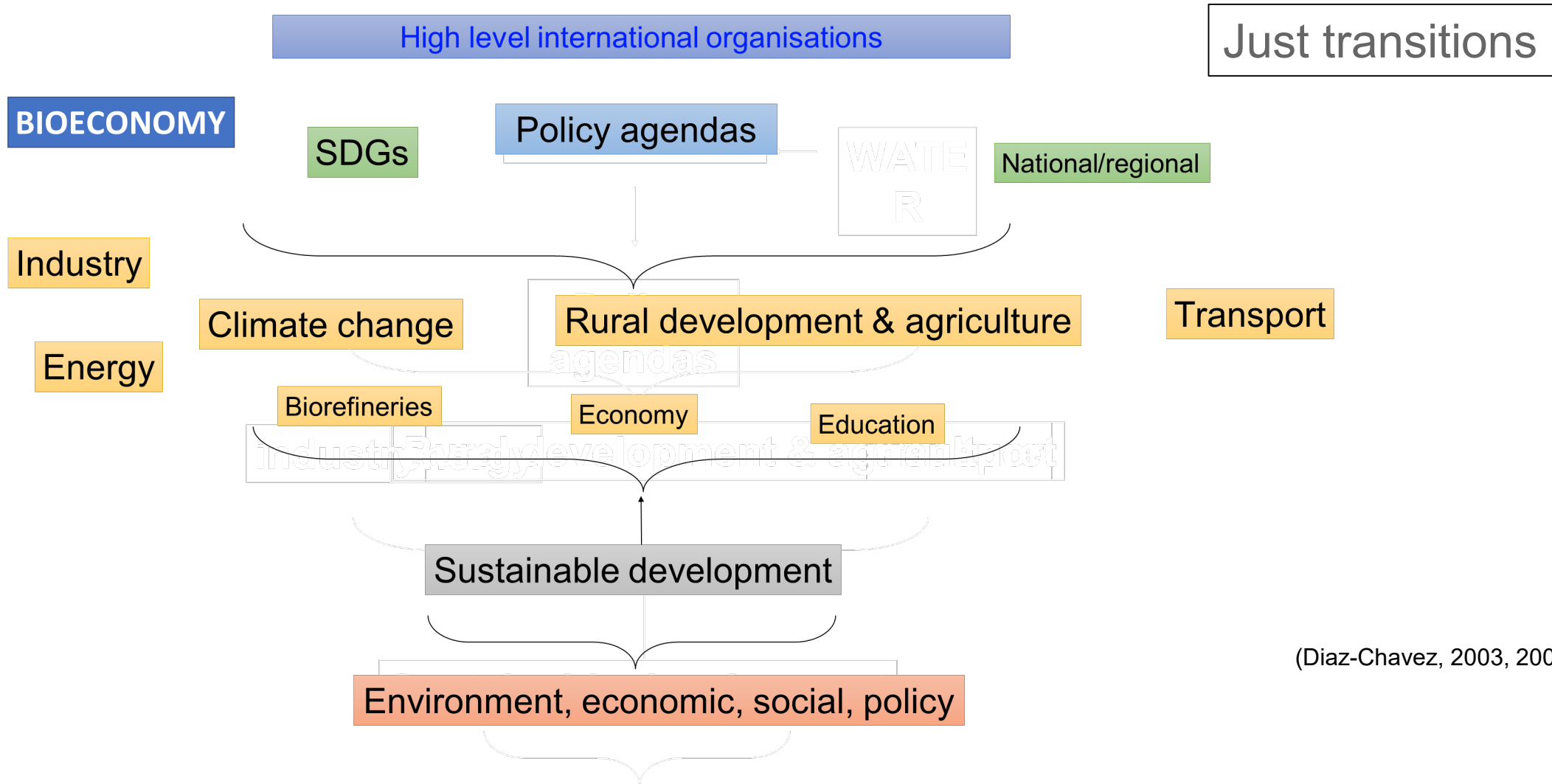
Indicators that exhibit **negative impacts** across all **three pathways**; these will require mitigation regardless of the pathway chosen



# Links to bioeconomy and circular economy

- Consider stakeholders along supply chains
- Enough data on biomass potential
- Origin/production of H<sub>2</sub>
- Financial issues for scaling up  
Assessment, uncertainty & subjectivity
- Mitigation and Monitoring
- Sustainable development main issues are related to public participation and engagement
- Consider other env management tools such as SEA

# Strategic view for a renewal of the sector



(Diaz-Chavez, 2003, 2006)



Thank you!

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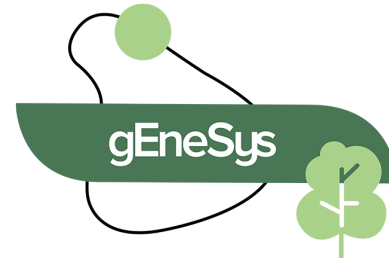
Projects



Imperial College



HARNESSING POTENTIAL OF BIOLOGICAL CO<sub>2</sub>  
CAPTURE FOR CIRCULAR ECONOMY



BIKE

GOLD



abate  
Advanced Bio-based  
Refinery Intermediates